

**Garant**
**High-precision countersink 90°, uncoated, External Ø Dc: 25mm**

**Order data**

Order number	150150 25
GTIN	4045197085573
Item class	11M

**Description**
**Version:**

**All countersinks have 3 cutting edges**, radially relieved.

Flutes are ground from solid.

High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C.

**Application:**

High precision countersinks for chatter-free countersinking.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 3.8 mm

Overall length L: 67 mm

Shank Ø D<sub>s</sub>: 10 mm

for countersunk screws DIN 7991: M12

Feed f in steel < 500 N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

smallest countersink Ø for holes from	3.8 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.2 mm/rev.
for countersunk screws DIN 7991	M12
Shank tolerance	h9
External Ø	25 mm

Shank $\varnothing D_s$	10 mm
Overall length L	67 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90°
Tool material	HSS
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

## User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	28 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	27 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	27 m/min	P
wet maximum	suitable		
dry	suitable only under restricted conditions		